



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-776-011
Job Sheet 168708



Part No: D412-776-011

Job Qty: 1 ea

Part Name: Glareshield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/11/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Alpine Aerotech LP - Kelowna (CALPI02)

1260 Industrial Road Kelowna, BC, V1Z 1G5 Canada ph:(250) 769-6344 fx:(250) 769-6303.

Note: DWG REV B IPP Rev:A 08.05-12 new issue DD verified by: LL IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

5019028

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/11/17	0.00	0.00	Start Up Stores/Pkg-1		5/9
110	Packaging	1 pcs		12/11/17	0.00	0.00	Packaging1		5/9
120	QC	1 pcs		12/11/17	0.00	0.00	QC4		7/10
125	DC	1 pcs		12/11/17	0.00	0.00	DC		7/10
130	Packaging	1 pcs		12/11/17	0.00	0.00	Packaging3		7/10
140	QC21-FG	1 Ea		12/11/17	0.00	0.00	QC21		7/10

Part Op 125 - Photocopy bluefile & type labels per PPP D412-776-011 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D412-776-011 Location: _____ PPP Rev: _____

fg 039

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-3A 501235X3	6 ✓	127	0	0
	AN3-5A 5012359	10 ✓	226	0	0
	AN970-3 5012358	4 ✓	239	0	0
	D3690-041- 501477b	1 ✓	0	0	0
	D3699-041 5012312	1 ✓	3	0	0
	D3699-042 5012311	1 ✓	2	0	0
	MS20426AD3-3 5012357	12 ✓	874	0	0
	MS21042L06 5012352	11 ✓	176	0	0
	MS21075L08 5012355	6 ✓	146	0	0
	MS35206-228 5012298	11 ✓	262	0	0
	NAS1149D0332J 5012297	12 ✓	1,802	0	0
	NAS1149DN616J 5012296	11 ✓	112	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																																
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 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

REFERENCE ONLY

4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
6	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

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Revision: **B**

Date: 08.06.24

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